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# **Test Report**

Material:	Model:	Four Meeting				
	Type:	Table	Table			429756F
	Length:	1400 mm	Width:	1200 mm		
	Weight:	42,00 kg				
	Materials:	F.	articleboard Aetal			
Sampling:	Sampling: The test material was sampled by the client and received at the Danish					anish
	Technological Institute on 14-04-2011.					
	<ul> <li>EN 15372:2008 Furniture – Strength, durability and safety – Requirements for non-domestic tables.</li> <li>Test level 2. General use: General hotel, café, restaurant, public hall, banks, bars, meeting rooms.</li> </ul>					
Period:	The testing was carried out from 14-04-2011 to 29-04-2011.					
Result:	Model Fou	r Meeting fulfil	s the requirem	nents in EN 1	5372:2008	
	Individual	results appear fi	rom Appendix	x 1.		

Storage:The test material will be destroyed after 2 months, unless otherwise agreed.Terms:The test was performed according to the rear side conditions, which are according to the guidelines laid<br/>down by DANAK (The Danish Accreditation). The testing is only valid for the tested specimen. The test<br/>report may only be extracted, if the laboratory has approved the extract.

2011-04-29, Danish Technological Institute, Wood Technology, Taastrup

sen

Test responsible

Pede

Verifier

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### Test of Model: Four Meeting Lab. no.: 429756F

### EN 15372:2008 Stability, strength and durability tests

Test	Test Method	Cycles	2	Result
Stability under vertical load	EN 1730:2000, 6.7	Test force, N		OK
		Main surface V <sub>1</sub>	200	
		$V_2$	400	
		Anc. surface $V_1$	100	
		$V_2$	200	
Stability for tables with extension elements	5.3.2	Test force, N	200	NA
Horizontal static load	EN 1730:2000, 6.2	Test force, N:		OK
		High (>600)	400	
		Low (600 or less)	200	
		10 times		
Vertical static load	EN 1730:2000, 6.3	Test force, N:		OK
		a) Main surface	1250	
		b) Anc. surface	300	
		10 times		
Horizontal fatigue	EN 1730:2000, 6.4	No. cycles:	15.000	OK
		Test force 300 N		
Vertical fatigue for cantilever	EN 1730:2000, 6.5	No. cycles:	15.000	NA
or pedestal tables		Test force 300 N		
Vertical impact for tables	EN 1730:2000, 6.6	Drop height, mm:	180	OK
without glass in their construction		10 times		
Vertical impact for tables with		Drop height, mm:		NA
glass in their construction	EN 1730:2000, 6.6	Safety glass <sup>1)</sup>	180	
	EN 14072:2003, 6 <sup>2</sup>	Other glass	240	
Drop test for tables weighing	Annex A	Nom. drop height mm –	100	OK
more than 20 kg		tables without glass		
		Nom. drop height mm –	50	
		tables with glass		

<sup>1</sup> Glass is considered to be safety glass, if the glass fulfils the requirements in EN 12150-1:2000, Clause 8, fragmentation test; or where the mode of breakage ( $\beta$ ) according to EN 12600 is Type B or Type C

 $^{2}$  Impact for the table top in accordance with the positions defined within EN 1730:2000, 6.6

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## Test of Model: Four Meeting Lab. no.: 429756F

Photo:



The general conditions pertaining to assignments accepted by Danish Technological Institute shall apply in full to the technical testing and calibration at Danish Technological Institute and to the completion of test reports and calibration certificates within the relevant field.

#### **Danish Accreditation (DANAK)**

DANAK was established in 1991 in pursuance of the Danish Act No. 394 of 13 June 1990 on the promotion of Trade and Industry.

The requirements to be met by accredited laboratories are laid down in the "Danish Agency for Trade and Industry's ("Erhvervsfremme Styrelsens") Statutory Order on accreditation of laboratories to perform testing etc. and GLP inspection. The statutory order refers to other documents, where the criteria for accreditation are specified further.

The standards DS/EN ISO/IEC 17025 "General requirements for the competence of testing and calibration laboratories" and DS/EN 45002 "General criteria for the assessment of testing laboratories" describe fundamental criteria for accreditation. DANAK uses guidance documents to clarify the requirements in the standards, where this is considered to be necessary. These will mainly be drawn up by the "European co-operation of Accreditation (EA)" or the "International Laboratory Accreditation Co-operation (ILAC)" with the purpose of obtaining uniform criteria for accreditation. In addition, DANAK draws up Technical Regulations with specific requirements for accreditation that are not contained in the standards.

In order for a laboratory to be accredited it is, among other things, required:

 that the laboratory and its personnel are not subject to any commercial, financial or other pressures, which might influence their technical judgement

- that the laboratory operates a documented quality system
- that the laboratory has at its disposal all items of equipment, facilities and premises required for correct performance of the service that it is accredited to perform
- that the laboratory management and personnel have technical competence and practical experience in performing the service that they are accredited to perform
- that the laboratory has procedures for traceability and uncertainty calculations
- that accredited testing or calibration is performed in accordance with fully validated and documented methods
- that the laboratory keeps records, which contain sufficient information to permit repetition of the accredited test or calibration
- that the laboratory is subject to surveillance by DANAK on a regular basis
- that the laboratory shall take out an insurance, which covers liability in connection with the performance of accredited services

Reports carrying DANAK's logo are used, when reporting accredited services and show that these have been performed in accordance with the rules for accreditation.